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 28.05.88-DE-818201 (+DE-916948) (07.12.89) B05d-03 B05d-07
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Plastic moulding lacquering - by heating parison to maximum drying temp. before lacquer spraying and drying
 C89-161846

A(11-A2, 11-B5, 12-B7C, 12-T5)

The next cover layer is dried at 130-140° C. (3pp39 PADwgNo0/1).

Plastic moulding with at least one protective layer e.g. for the prodn. of a lacquered fibre-reinforced component for the bodywork of a motor car is made from a parison which is dried in a hot air oven after every coating operation. Before the first protective layer is applied, the moulding is heated to a temp. equal to at least the highest expected drying temp.

ADVANTAGE

Prevents optical defects in the shape of emerging impurities or air bubbles which would require fettling.

EMBODIMENT

The parison is deflashed and heated to the priming temp. of 170° C. Any defects are removed before the moulding reaches the lacquering booth. After washing and drying at 50-60° C, the priming coat is applied and dried at 170° C.

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